



## Product Specification

## 6615-12

Taconic 6615-12 is a double-sided fiberglass tape. This pressure sensitive tape is constructed of 2 layers of woven fiberglass fabric each coated on both sides with silicone adhesive. This tape is primarily used as a thermal spray masking tape but can also be used for electrical insulation. 6615-12 is produced with a yellow, dimpled PVC release liner. Maximum width is 38"

Product Properties	Units	Value	Test Method
Adhesive Type		<b>Silicone</b>	
Substrate Type		<b>E-glass</b>	
Total Weight	lbs/yd <sup>2</sup>	<b>0.7093</b>	ASTM D4969
% Coating of Substrate	%	<b>N/A</b>	
Adhesive Thickness	inches	<b>0.0066</b>	ASTM D3652
Substrate Thickness	inches	<b>0.0056</b>	ASTM D3652
Total Product Thickness	inches	<b>0.0122</b>	ASTM D3652
Adhesive Strength Side 1	oz/in-width	<b>45</b>	ASTM D3330 Method A
Adhesive Strength Side 2	oz/in-width	<b>45</b>	ASTM D3330 Method A
Adhesive Shelf Life	Months	<b>12</b>	From DOM
Operating Temperature	°Fahrenheit	<b>-100° to +500°</b>	

Storage conditions for all Tapes: Temperature-23 C +/- 4 C ( 66.2F~80.6F) and Relative Humidity- 50% +/- 10%

Information contained in this document is based on our general experience and is given in good faith, but we are unable to accept responsibility in respect to factors which are outside our knowledge or control. All data is subject to change without notice.



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